



DOWLEX™ 2045.01 G

Linear Low Density Polyethylene Resin

Overview DOWLEX 2045.01G Polyethylene Resin is designed for the production of a wide variety of industrial and consumer films. Films made from this resin exhibit a combination of excellent toughness and tear resistance. The product also delivers very good processability on conventional LLDPE machinery. DOWLEX 2045.01G Polyethylene Resin contains slip and antiblock additives.

Applications:

- Thin gauge industrial & consumer films
- Heavy duty films

Complies with:

- Europe EU-Directive 2002/72/EC
- U.S. FDA 21 CFR 177.1520(c)3.2a
- Consult the regulations for complete details.

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.922 g/cm ³	0.922 g/cm ³	ASTM D792
Melt Index (190°C/2.16 kg)	1.0 g/10 min	1.0 g/10 min	ASTM D1238
Films	Nominal Value (English)	Nominal Value (SI)	Test Method
Film Thickness - Tested	2.01 mil	51.0 µm	
Film Puncture Resistance			Dow Method
2.01 mil (51.0 µm)	230 ft-lb/in ³	19.0 J/cm ³	
Film Toughness			ASTM D882
MD: 2.01 mil (51.0 µm)	4180 ft-lb/in ³	346 J/cm ³	
TD: 2.01 mil (51.0 µm)	4240 ft-lb/in ³	351 J/cm ³	
Secant Modulus			ASTM D882
2% Secant, MD: 2.01 mil (51.0 µm)	28100 psi	194 MPa	
2% Secant, TD: 2.01 mil (51.0 µm)	33800 psi	233 MPa	
Tensile Strength			ASTM D882
MD: Yield, 2.01 mil (51.0 µm)	1600 psi	11.0 MPa	
TD: Yield, 2.01 mil (51.0 µm)	1740 psi	12.0 MPa	
MD: Break, 2.01 mil (51.0 µm)	7980 psi	55.0 MPa	
TD: Break, 2.01 mil (51.0 µm)	7250 psi	50.0 MPa	
Tensile Elongation			ASTM D882
MD: Break, 2.00 mil (50.8 µm)	830 %	830 %	
TD: Break, 2.00 mil (50.8 µm)	890 %	890 %	
Dart Drop Impact (2.01 mil (51.0 µm))	290 g	290 g	ASTM D1709A
Elmendorf Tear Strength			ASTM D1922
MD: 2.01 mil (51.0 µm)	900 g	900 g	
TD: 2.01 mil (51.0 µm)	1200 g	1200 g	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Vicat Softening Temperature	226 °F	108 °C	ASTM D1525
Melting Temperature	252 °F	122 °C	DSC
Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Gloss (45°, 2.01 mil (51.0 µm))	54	54	ASTM D2457
Haze (2.01 mil (51.0 µm))	13 %	13 %	ASTM D1003
Additional Information			
Film & Optical Properties: Blown film, BUR 2.5.			
Extrusion	Nominal Value (English)	Nominal Value (SI)	
Melt Temperature	374 to 464 °F	190 to 240 °C	

Extrusion Notes

Fabrication Conditions For Tubular Film Extrusion:

- Die Gap: 1.6 to 2.5 mm
- Melt Temperature: 190 to 240°C
- Blow-Up Ratio Range: 1.50 to 3:1.
- Recommended Gauge Range: 10 to 150 µm

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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