



DOWLEX™ 2267A Polyethylene Resin

Overview

- Linear Low Density Polyethylene
 - A high performance stretch film resin
 - Superior load retention, improved puncture, dart and tear
 - Complies with U.S. FDA 21 CFR 177.1520 (c) 3.1a.
- Consult the regulations for complete details.

| Physical | Nominal Value (English) | Nominal Value (SI) | Test Method |
|---------------------------------|----------------------------|-------------------------|-------------|
| Density | 0.915 g/cm ³ | 0.915 g/cm ³ | ASTM D792 |
| Melt Index (190°C/2.16 kg) | 0.85 g/10 min | 0.85 g/10 min | ASTM D1238 |
| Films | Nominal Value (English) | Nominal Value (SI) | Test Method |
| Film Puncture Resistance | | | |
| 0.80 mil (20 µm) | 130 ft-lb/in ³ | 10.8 J/cm ³ | |
| 2.0 mil (51 µm) | 131 ft-lb/in ³ | 10.8 J/cm ³ | |
| Film Toughness | | | |
| MD: 0.80 mil (20 µm) | 765 ft-lb/in ³ | 63.3 J/cm ³ | ASTM D882 |
| MD: 2.0 mil (51 µm) | 1080 ft-lb/in ³ | 89.3 J/cm ³ | |
| TD: 0.80 mil (20 µm) | 918 ft-lb/in ³ | 76.0 J/cm ³ | |
| TD: 2.0 mil (51 µm) | 1050 ft-lb/in ³ | 86.8 J/cm ³ | |
| Secant Modulus | | | |
| 2% Secant, MD: 0.80 mil (20 µm) | 21700 psi | 149 MPa | ASTM D882 |
| 2% Secant, MD: 2.0 mil (51 µm) | 22900 psi | 158 MPa | |
| 2% Secant, TD: 0.80 mil (20 µm) | 22500 psi | 155 MPa | |
| 2% Secant, TD: 2.0 mil (51 µm) | 26900 psi | 185 MPa | |
| Tensile Strength | | | |
| MD: Yield, 0.80 mil (20 µm) | 1340 psi | 9.22 MPa | ASTM D882 |
| MD: Yield, 2.0 mil (51 µm) | 1360 psi | 9.34 MPa | |
| TD: Yield, 0.80 mil (20 µm) | 1380 psi | 9.50 MPa | |
| TD: Yield, 2.0 mil (51 µm) | 1450 psi | 9.97 MPa | |
| MD: Break, 0.80 mil (20 µm) | 4840 psi | 33.3 MPa | |
| MD: Break, 2.0 mil (51 µm) | 5140 psi | 35.4 MPa | |
| TD: Break, 0.80 mil (20 µm) | 3720 psi | 25.7 MPa | |
| TD: Break, 2.0 mil (51 µm) | 4150 psi | 28.6 MPa | |
| Tensile Elongation | | | |
| MD: Break, 0.80 mil (20 µm) | 420 % | 420 % | ASTM D882 |
| MD: Break, 2.0 mil (51 µm) | 600 % | 600 % | |
| TD: Break, 0.80 mil (20 µm) | 610 % | 610 % | |
| TD: Break, 2.0 mil (51 µm) | 650 % | 650 % | |
| Dart Drop Impact | | | |
| 0.80 mil (20 µm) | 470 g | 470 g | ASTM D1709A |
| 2.0 mil (51 µm) | 610 g | 610 g | |
| Elmendorf Tear Strength | | | |
| MD: 0.80 mil (20 µm) | 320 g | 320 g | ASTM D1922 |
| MD: 2.0 mil (51 µm) | 920 g | 920 g | |
| TD: 0.80 mil (20 µm) | 520 g | 520 g | |
| TD: 2.0 mil (51 µm) | 1200 g | 1200 g | |
| Thermal | Nominal Value (English) | Nominal Value (SI) | Test Method |
| Vicat Softening Temperature | 216 °F | 102 °C | ASTM D1525 |
| Melting Temperature | 252 °F | 122 °C | DSC |

| Optical | Nominal Value (English) | Nominal Value (SI) | Test Method |
|---------------------------|--------------------------------|---------------------------|--------------------|
| Gloss | | | ASTM D2457 |
| 45°, 0.800 mil (20.3 µm) | 65 | 65 | |
| 45°, 2.00 mil (50.8 µm) | 68 | 68 | |
| Haze (2.00 mil (50.8 µm)) | > 11 % | > 11 % | ASTM D1003 |

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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