



# DOWLEX™ 2517 Polyethylene Resin

## Overview

DOWLEX™ 2517 Polyethylene Resin is a narrow molecular weight distribution copolymer designed to offer good ESCR and low temperature properties with excellent flexibility. This resin has good processability over a wide range of molding conditions.

- Linear Low Density Polyethylene
- For lids, housewares and containers
- Excellent low temperature flexibility, good ESCR

Complies with:

- U.S. FDA FCN 424
- Canadian HPFB No Objection (With Limitations)
- Europe EU-Directive 2002/72/EC
- U.S. FDA-DMF
- U.S. USP 23
- Consult the regulations for complete details.

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.917 g/cm <sup>3</sup>	0.917 g/cm <sup>3</sup>	ASTM D792
Melt Index (190°C/2.16 kg)	25 g/10 min	25 g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance 122°F (50°C), 100% Igepal, F50	4.00 hr	4.00 hr	ASTM D1693
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength			ASTM D638
Yield	1400 psi	9.65 MPa	
Break	1300 psi	8.96 MPa	
Tensile Elongation			ASTM D638
Yield	3.0 %	3.0 %	
Break	600 %	600 %	
Flexural Modulus - 2% Secant	34000 psi	234 MPa	ASTM D790B
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Impact Strength	190 ft-lb/in <sup>2</sup>	399 kJ/m <sup>2</sup>	ASTM D1822 <sup>1</sup>
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness (Shore D)	45	45	ASTM D2240
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed	103 °F	39.4 °C	ASTM D648
Brittleness Temperature	< -105 °F	< -76.1 °C	ASTM D746
Vicat Softening Temperature	197 °F	91.7 °C	ASTM D1525
Melting Temperature (DSC)	255 °F	124 °C	Dow Method
Peak Crystallization Temperature (DSC)	218 °F	103 °C	Dow Method

## Additional Information

Plaque molded and tested in accordance with ASTM D4976.

## Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

<sup>1</sup> Type S

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