



# ELITE™ 5401G

## Enhanced Polyethylene Resin

**Overview** ELITE™ 5401G Enhanced Polyethylene Resin is a copolymer produced via INSITE™ Technology from Dow. It offers a unique combination of low seal initiation, moderate stiffness and low blocking for excellent performance on automated packaging equipment.

Slip Additive: 1000 ppm  
 Antiblock Additive: 2500 ppm

- For food and specialty packaging films
- Superior impact resistance and tear properties

Complies with:

- U.S. FDA FCN 424
- Canadian HPFB No Objection
- Europe EU-Directive 2002/72/EC
  - Consult the regulations for complete details.

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.918 g/cm <sup>3</sup>	0.918 g/cm <sup>3</sup>	ASTM D792
Melt Index (190°C/2.16 kg)	1.0 g/10 min	1.0 g/10 min	ASTM D1238
Films	Nominal Value (English)	Nominal Value (SI)	Test Method
Film Thickness - Tested	2.00 mil	50.8 µm	
Film Puncture Energy (2.00 mil (50.8 µm))	51.0 in-lb	5.76 J	Dow Method
Film Puncture Force (2.00 mil (50.8 µm))	18.0 lbf	80.1 N	Dow Method
Film Puncture Resistance			Dow Method
2.00 mil (50.8 µm)	168 ft-lb/in <sup>3</sup>	13.9 J/cm <sup>3</sup>	
Secant Modulus			ASTM D882
2% Secant, MD: 2.00 mil (50.8 µm)	26200 psi	181 MPa	
2% Secant, TD: 2.00 mil (50.8 µm)	29700 psi	204 MPa	
Tensile Strength			ASTM D882
MD: Yield, 2.00 mil (50.8 µm)	1200 psi	8.27 MPa	
TD: Yield, 2.00 mil (50.8 µm)	1280 psi	8.81 MPa	
MD: Break, 2.00 mil (50.8 µm)	5520 psi	38.0 MPa	
TD: Break, 2.00 mil (50.8 µm)	5300 psi	36.5 MPa	
Tensile Elongation			ASTM D882
MD: Break, 2.00 mil (50.8 µm)	570 %	570 %	
TD: Break, 2.00 mil (50.8 µm)	610 %	610 %	
Dart Drop Impact (2.00 mil (50.8 µm))	> 850 g	> 850 g	ASTM D1709B
Elmendorf Tear Strength			ASTM D1922
MD: 2.00 mil (50.8 µm)	780 g	780 g	
TD: 2.00 mil (50.8 µm)	980 g	980 g	
Seal Initiation Temperature			Dow Method <sup>1</sup>
2.00 mil (50.8 µm)	203 °F	95.0 °C	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Vicat Softening Temperature	212 °F	100 °C	ASTM D1525
Melting Temperature (DSC)	253 °F	123 °C	Dow Method
Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Gloss (45°, 2.00 mil (50.8 µm))	64	64	ASTM D2457
Haze (2.00 mil (50.8 µm))	13 %	13 %	ASTM D1003
Extrusion	Nominal Value (English)	Nominal Value (SI)	
Melt Temperature	450 °F	232 °C	

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**Extrusion Notes**

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## Fabrication Conditions For Blown Film:

- Screw Size: 2.5 in. (63.5 mm); 24:1 L/D
- Screw Type: Single Flight, Double Mix
- Die Gap: 70 mil (1.8 mm)
- Melt Temperature: 450°F (232°C)
- Output: 6 lb/hr/in. of die circumference
- Die Diameter: 6 in.
- Blow-Up Ratio: 2.5:1
- Screw Speed: 83 rpm
- Frost Line Height: 25 in. (635 mm)

**Notes**

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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<sup>1</sup> Temperature at which 2 lb/in. (8.8 N/25.4 mm) heat seal strength is achieved.

Heat Seal Strengths, Topwave HT Tester 0.5 S dwell, 40 psi bar pressure, pulled on Instron at 10 in./min (250 mm/sec).

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<b>North America</b>		<b>Europe/Middle East</b>	+800-3694-6367
U.S. & Canada:	1-800-441-4369		+32-3-450-2240
	1-989-832-1426	Italy:	+800-783-825
Mexico:	+1-800-441-4369		
<b>Latin America</b>		<b>South Africa</b>	+800-99-5078
Argentina:	+54-11-4319-0100		
Brazil:	+55-11-5188-9000		
Colombia:	+57-1-219-6000	<b>Asia Pacific</b>	+800-7776-7776
Mexico:	+52-55-5201-4700		+603-7965-5392

[www.dowplastics.com](http://www.dowplastics.com)

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