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**Extrusion Notes**

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## Fabrication Conditions For Blown Film:

- Monolayer Film
- Screw Size: 3.5in. (88.9mm); 30:1ratio L/D
- Screw Type: DSBII
- Die Gap: 70mil (1.8 mm)
- Melt Temperature: 423°F (218°C)
- Output: 10.9 lb/hr/in. of die circumference
- Die Diameter: 8 in.
- Blow-Up Ratio: 2.5 to 1
- Frost Line Height: 31.4 in. (800 mm)

**Notes**

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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<sup>1</sup> Base density is estimated using the assumption that every 1000 ppm of antiblock in the finished product raises the density of the polymer by 0.0006 g/cm<sup>3</sup>. Base density is the estimated density of the polymer if it did not contain any antiblock.

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<sup>2</sup> Method B

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<sup>3</sup> 2 mil coex film, 20/60/20 with MDPE core, sealant layer formulated with 10% LDPE and slip and AB. Tested on VFFS machine with 4 lbs fill weight, 0.25 second dwell time.

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