



ENGAGE™ 8440 Polyolefin Elastomer

Overview ENGAGE™ 8440 Polyolefin Elastomer is an ethylene-octene copolymer that performs well in a wide range of thermoplastic elastomer applications. It is an excellent thermoplastic elastomer for blending and compounding.

Main Characteristics:

- Pellet form

Applications:

- Thermoplastic elastomers
- Compounding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.897 g/cm ³	0.897 g/cm ³	ASTM D792
Melt Index (190°C/2.16 kg)	1.6 g/10 min	1.6 g/10 min	ASTM D1238
Mooney Viscosity (ML 1+4, 250°F (121°C))	13 MU	13 MU	ASTM D1646
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus - 100% Secant (Compression Molded)	914 psi	6.30 MPa	ASTM D638 ¹
Tensile Strength (Break, Compression Molded)	2960 psi	20.4 MPa	ASTM D638 ¹
Tensile Elongation			ASTM D638 ¹
Break, Compression Molded	690 %	690 %	
Flexural Modulus			ASTM D790
2% Secant: Compression Molded	7880 psi	54.3 MPa	
1% Secant: Compression Molded	7860 psi	54.2 MPa	
Elastomers	Nominal Value (English)	Nominal Value (SI)	Test Method
Tear Strength	451 lbf/in	78.9 kN/m	ASTM D624 ²
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Compression Molded	86	86	
Shore D, 1 sec, Compression Molded	36	36	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Glass Transition Temperature (DSC)	-27.4 °F	-33.0 °C	Dow Method
Vicat Softening Temperature	167 °F	75.0 °C	ASTM D1525
Melting Temperature (DSC)	199 °F	93.0 °C	Dow Method ³
Peak Crystallization Temperature (DSC)	169 °F	76.0 °C	Dow Method

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ 20 in/min (510 mm/min)

² Die C

³ 10°C/min

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Additional Information

North America		Europe/Middle East	+800-3694-6367
U.S. & Canada:	1-800-441-4369		+32-3-450-2240
	1-989-832-1426	Italy:	+800-783-825
Mexico:	+1-800-441-4369		
Latin America		South Africa	+800-99-5078
Argentina:	+54-11-4319-0100		
Brazil:	+55-11-5188-9000		
Colombia:	+57-1-219-6000	Asia Pacific	+800-7776-7776
Mexico:	+52-55-5201-4700		+603-7965-5392

www.dowplastics.com

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