



UNIVAL™ DMDH-6400 NT 7 High Density Polyethylene Resin

Overview

- Maximum rigidity
- High impact strength
- Top load strength
- Moderate swell
- Complies with U.S. FDA 21 CFR 177.1520 (c) 2.2
- Complies with Canadian HPFB No Objection (With Limitations)
- Complies with Europe EU-Directive 2002/72/EC (See Notes)
- Consult the regulations for complete details.

UNIVAL™ DMDH-6400 NT 7 High Density Polyethylene (HDPE) Resin is a multi-purpose polymer designed for producing containers used to package dairy, water and fruit drinks. In addition, it can be blow molded into other thin-walled parts and houseware items.

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.961 g/cm ³	0.961 g/cm ³	ASTM D792
Melt Index			ASTM D1238
190°C/2.16 kg	0.80 g/10 min	0.80 g/10 min	
190°C/21.6 kg	57 g/10 min	57 g/10 min	
Environmental Stress-Cracking Resistance			ASTM D1693
122°F (50°C), 100% Igepal, F50	20.0 hr	20.0 hr	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength			ASTM D638
Yield	4600 psi	31.7 MPa	
Break	3500 psi	24.1 MPa	
Tensile Elongation			ASTM D638
Yield	7.0 %	7.0 %	
Break	1000 %	1000 %	
Flexural Modulus - 2% Secant	188000 psi	1300 MPa	ASTM D790B
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Impact Strength	40.0 ft-lb/in ²	84.1 kJ/m ²	ASTM D1822 ¹
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness (Shore D)	66	66	ASTM D2240
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	169 °F	76.0 °C	
Brittleness Temperature	< -105 °F	< -76.1 °C	ASTM D746
Vicat Softening Temperature	268 °F	131 °C	ASTM D1525
Melting Temperature (DSC)	271 °F	133 °C	Dow Method
Peak Crystallization Temperature (DSC)	248 °F	120 °C	Dow Method

Additional Information

Plaques molded and tested in accordance with ASTM D4976.

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Type S

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