



# AFFINITY™ PL 1880G Polyolefin Plastomer

## Overview

AFFINITY\* PL 1880G Polyolefin Plastomer (POP) is produced via INSITE\* Technology. It is an ethylene alpha-olefin resin designed for use in a variety of demanding packaging applications, including high-speed, form-fill-seal packaging. This resin offers excellent ultimate hot tack strength and low temperature seal initiation, even through contamination in the package.

- Low seal initiation temperature
- Excellent hot tack strength
- High performance sealant layer in flexible packaging

Complies with:

- U.S. FDA FCN 424
- U.S. FDA-DMF
- U.S. USP 23
- HPFB No Objection (with limitations)
- Europe EU-Directive 2002/72/EC
- Japan Hygienic Olefin and Styrene lastics Association

Consult the regulations for complete details.

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.902 g/cm <sup>3</sup>	0.902 g/cm <sup>3</sup>	ASTM D792
Melt Index (190°C/2.16 kg)	1.0 g/10 min	1.0 g/10 min	ASTM D1238
Films	Nominal Value (English)	Nominal Value (SI)	Test Method
Film Thickness - Tested	2.00 mil	50.8 µm	
Film Puncture Energy (2.00 mil (50.8 µm))	78.0 in-lb	8.81 J	Dow Method
Film Puncture Force (2.00 mil (50.8 µm))	20.8 lbf	92.5 N	Dow Method
Film Puncture Resistance			Dow Method
2.00 mil (50.8 µm)	270 ft-lb/in <sup>3</sup>	22.3 J/cm <sup>3</sup>	
Secant Modulus			ASTM D882
2% Secant, MD: 2.00 mil (50.8 µm)	13300 psi	91.7 MPa	
2% Secant, TD: 2.00 mil (50.8 µm)	13400 psi	92.4 MPa	
Tensile Strength			ASTM D882
MD: Yield, 2.00 mil (50.8 µm)	1050 psi	7.24 MPa	
TD: Yield, 2.00 mil (50.8 µm)	1000 psi	6.89 MPa	
MD: Break, 2.00 mil (50.8 µm)	8500 psi	58.6 MPa	
TD: Break, 2.00 mil (50.8 µm)	6480 psi	44.7 MPa	
Tensile Elongation			ASTM D882
MD: Break, 2.00 mil (50.8 µm)	620 %	620 %	
TD: Break, 2.00 mil (50.8 µm)	630 %	630 %	
Dart Drop Impact (2.00 mil (50.8 µm))	> 830 g	> 830 g	ASTM D1709B
Elmendorf Tear Strength			ASTM D1922 <sup>1</sup>
MD: 2.00 mil (50.8 µm)	550 g	550 g	
TD: 2.00 mil (50.8 µm)	720 g	720 g	
Seal Initiation Temperature			Dow Method <sup>2</sup>
2.00 mil (50.8 µm)	185 °F	85.0 °C	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Vicat Softening Temperature	187 °F	86.1 °C	ASTM D1525
Melting Temperature (DSC)	210 °F	98.9 °C	Dow Method
Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Gloss (20°, 2.00 mil (50.8 µm))	141	141	ASTM D2457
Clarity (2.00 mil (50.8 µm))	83.0	83.0	ASTM D1746
Haze (2.00 mil (50.8 µm))	1.1 %	1.1 %	ASTM D1003
Extrusion	Nominal Value (English)	Nominal Value (SI)	
Melt Temperature	408 °F	209 °C	

---

**Extrusion Notes**

---

## Fabrication Conditions For Blown Film:

- Screw Size: 2.5 in. (63.5 mm); 24:1 L/D
- Screw Type: SFDM
- Die Gap: 70 mil (1.8 mm)
- Melt Temperature: 408°F (209°C)
- Output: 6 lb/hr/in. of die circumference
- Die Diameter: 6 in.
- Blow-Up Ratio: 2.5:1
- Screw Speed: 50 rpm

**Notes**

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

---

<sup>1</sup> Modified rectangular test specimen.

---

<sup>2</sup> Temperature at which 2 lb/in. (8.8 N/25.4 mm) heat seal strength is achieved.  
Heat Seal Strengths, Topwave HT Tester 0.5 S dwell, 40 psi bar pressure, pull speed 10 in./min (250 mm/sec).

## Product Stewardship

The Dow Chemical Company and its subsidiaries ("Dow") has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our Product Stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our Product Stewardship program rests with each and every individual involved with Dow products — from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

## Customer Notice

Dow strongly encourages its customers to review both their manufacturing processes and their applications of Dow products from the standpoint of human health and environmental quality to ensure that Dow products are not used in ways for which they are not intended or tested. Dow personnel are available to answer your questions and to provide reasonable technical support. Dow product literature, including safety data sheets, should be consulted prior to use of Dow products. Current safety data sheets are available from Dow.

## Medical Applications Policy

NOTICE REGARDING MEDICAL APPLICATION RESTRICTIONS: Dow will not knowingly sell or sample any product or service ("Product") into any commercial or developmental application that is intended for:

- long-term or permanent contact with internal bodily fluids or tissues. "Long-term" is contact which exceeds 72 continuous hours;
- use in cardiac prosthetic devices regardless of the length of time involved ("cardiac prosthetic devices" include, but are not limited to, pacemaker leads and devices, artificial hearts, heart valves, intra-aortic balloons and control systems, and ventricular bypass-assisted devices);
- use as a critical component in medical devices that support or sustain human life; or
- use specifically by pregnant women or in applications designed specifically to promote or interfere with human reproduction.

Dow requests that customers considering use of Dow products in medical applications notify Dow so that appropriate assessments may be conducted. Dow does not endorse or claim suitability of its products for specific medical applications. It is the responsibility of the medical device or pharmaceutical manufacturer to determine that the Dow product is safe, lawful, and technically suitable for the intended use. **DOW MAKES NO WARRANTIES, EXPRESS OR IMPLIED, CONCERNING THE SUITABILITY OF ANY DOW PRODUCT FOR USE IN MEDICAL APPLICATIONS.**

## Disclaimer

NOTICE: No freedom from infringement of any patent owned by Dow or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, the Customer is responsible for determining whether products and the information in this document are appropriate for the Customer's use and for ensuring that the Customer's workplace and disposal practices are in compliance with applicable laws and other governmental enactments. Dow assumes no obligation or liability for the information in this document. **NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.**

NOTICE: If products are described as "experimental" or "developmental": (1) product specifications may not be fully determined; (2) analysis of hazards and caution in handling and use are required; (3) there is greater potential for Dow to change specifications and/or discontinue production; and (4) although Dow may from time to time provide samples of such products, Dow is not obligated to supply or otherwise commercialize such products for any use or application whatsoever.

## Additional Information

<b>North America</b>		<b>Europe/Middle East</b>	+800-3694-6367
U.S. & Canada:	1-800-441-4369		+32-3-450-2240
	1-989-832-1426	Italy:	+800-783-825
Mexico:	+1-800-441-4369		
<b>Latin America</b>		<b>South Africa</b>	+800-99-5078
Argentina:	+54-11-4319-0100		
Brazil:	+55-11-5188-9000		
Colombia:	+57-1-219-6000	<b>Asia Pacific</b>	+800-7776-7776
Mexico:	+52-55-5201-4700		+603-7965-5392

[www.dowplastics.com](http://www.dowplastics.com)

This document is intended for use within Asia Pacific, Europe, Latin America, North America

Published: 2004-03-25

© 2009 The Dow Chemical Company

