



AMPLIFY™ IO 3701 Functional Polymer

Overview AMPLIFY™ IO 3701 Ethylene Acrylic Acid Ionomer is designed for blown, cast, and extrusion coating for flexible packaging applications. It provides excellent sealability in coextrusions with nylon and other film structures.

- For Food and Specialty Applications
- Excellent Sealant for use in blown, cast film, and extrusion coating

Complies with:

- U.S. FDA 21 CFR 177.1310 (b)
- Europe EU-Directive 2002/72/EC

Consult the regulations for complete details.

Additive • Antiblock: No • Slip: No • Processing Aid: No

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.940 g/cm ³	0.940 g/cm ³	ASTM D792
Melt Index (190°C/2.16 kg)	5.2 g/10 min	5.2 g/10 min	ASTM D1238
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Vicat Softening Temperature	196 °F	91.0 °C	ASTM D1525
Melting Temperature (DSC)	203 °F	95.0 °C	Dow Method
Extrusion	Nominal Value (English)	Nominal Value (SI)	Test Method
Melt Temperature	550 °F	288 °C	
Maximum Line Speed	25.0 ft/sec	7.6 m/sec	Dow Method
Minimum Coating Thickness	< 0.29 mil	< 7.4 µm	Dow Method
Minimum Coating Weight	4.0 lb/ream	6.5 g/m ²	Dow Method
Neck-in (550°F (288°C), 1.0 mil (25.4 µm))	1.9 in	47.8 mm	Dow Method

Extrusion Notes

Fabrication Conditions For Extrusion Coating:

Equipment used to process this resin should be constructed of corrosion resistant materials. Dies and adapters are recommended to be stainless steels and/or duplex chrome or nickel plated.

- Screw Size: 3.5 in (89 mm); 30:1 L/D
- Screw Type: Single Flight with Maddock Mixer
- Die Gap: 20 mil (0.5 mm)
- Melt Temperature: 550°F (288°C)
- Output: 280 lb/hr
- Screw Speed: 90 rpm

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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