



CONTINUUM™ DGDD-2480 BK Bimodal Polyethylene Resin

Overview

Industrial Standards Compliance:

- ASTM D 3350: cell classification
- Black - PE445574C (See NOTES 1)
- Plastics Pipe Institute (PPI): TR-4
- Black Pipe - CONTINUUM DGDD-2480 BK 3408 (See NOTES 2)
- ASTM PE4710 pipe grade - 1600psi HDB @ 73°F and 1000psi HDB @ 140°F
- National Sanitation Foundation (NSF): Standard 14 and 61
- Black Pipe - DGDD-2480 BK 3408 (See NOTES 2)
- Consult the regulations for complete details.

CONTINUUM™ DGDD-2480 BK Bimodal Polyethylene Resin is produced using UNIPOL™ II process technology. This product may be utilized for pipe applications where long-term hydrostatic strength combined with outstanding resistance to slow crack growth and rapid crack propagation are desired. Suitable applications include natural gas distribution pipes, industrial piping, mining, sewage, and municipal water service lines.

NOTES:

(1) The first five numbers of the cell classification are based on natural resin. The last number and letter are based on black resin (natural resin plus 6.5% DFNF-0092).

(2) Natural resin extruded under proper conditions with carbon black masterbatch DFNF-0092 (6.5%).

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density			
--	0.949 g/cm ³	0.949 g/cm ³	ASTM D792 ¹
--	0.959 g/cm ³	0.959 g/cm ³	ASTM D792 ²
Melt Index			ASTM D1238
190°C/2.16 kg	0.080 g/10 min	0.080 g/10 min	
190°C/21.6 kg	8.5 g/10 min	8.5 g/10 min	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	3600 psi	24.8 MPa	ASTM D638 ³
Tensile Elongation (Break)	740 %	740 %	ASTM D638 ³
Flexural Modulus	150000 psi	1030 MPa	ASTM D790B ^{4,3}
Resistance to Rapid Crack Propagation, S-4 Pc			ISO 13477 ⁵
--	> 174 psi	> 1.20 MPa	
Resistance to Rapid Crack Propagation, S-4 Tc			ISO 13477 ⁵
--	< 2 °F	< -17 °C	
Slow Crack Growth PENT	> 24 wk	> 24 wk	ASTM F1473 ³
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	9.10 ft-lb/in	486 J/m	ASTM D256A ³
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Brittleness Temperature	< -103 °F	< -75.0 °C	ASTM D746A ³
Thermal Stability	> 428 °F	> 220 °C	ASTM D3350
Extrusion	Nominal Value (English)	Nominal Value (SI)	
Melt Temperature	380 to 440 °F	193 to 227 °C	

Extrusion Notes

Fabrication Conditions:

- Screw Type: High quality HDPE (preferably barrier for complete melting)
- Melt Temperature Range: 380-440°F (193-225°C)

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Natural resin

² Natural resin extruded under proper conditions with carbon black masterbatch DFNF-0092 (6.5%)

³ Compression molded parts prepared according to ASTM D 4703 Procedure C unless otherwise noted in the test method. Properties will vary with changes in molding conditions and aging time.

⁴ Method I (3 point load)

⁵ Pipe diameter of 10 inch IPS (25.4 cm) and Standard Diameter Ratio (SDR) 11.

Product Stewardship

The Dow Chemical Company and its subsidiaries ("Dow") has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our Product Stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our Product Stewardship program rests with each and every individual involved with Dow products — from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

Dow strongly encourages its customers to review both their manufacturing processes and their applications of Dow products from the standpoint of human health and environmental quality to ensure that Dow products are not used in ways for which they are not intended or tested. Dow personnel are available to answer your questions and to provide reasonable technical support. Dow product literature, including safety data sheets, should be consulted prior to use of Dow products. Current safety data sheets are available from Dow.

Medical Applications Policy

NOTICE REGARDING MEDICAL APPLICATION RESTRICTIONS: Dow will not knowingly sell or sample any product or service ("Product") into any commercial or developmental application that is intended for:

- long-term or permanent contact with internal bodily fluids or tissues. "Long-term" is contact which exceeds 72 continuous hours;
- use in cardiac prosthetic devices regardless of the length of time involved ("cardiac prosthetic devices" include, but are not limited to, pacemaker leads and devices, artificial hearts, heart valves, intra-aortic balloons and control systems, and ventricular bypass-assisted devices);
- use as a critical component in medical devices that support or sustain human life; or
- use specifically by pregnant women or in applications designed specifically to promote or interfere with human reproduction.

Dow requests that customers considering use of Dow products in medical applications notify Dow so that appropriate assessments may be conducted. Dow does not endorse or claim suitability of its products for specific medical applications. It is the responsibility of the medical device or pharmaceutical manufacturer to determine that the Dow product is safe, lawful, and technically suitable for the intended use. **DOW MAKES NO WARRANTIES, EXPRESS OR IMPLIED, CONCERNING THE SUITABILITY OF ANY DOW PRODUCT FOR USE IN MEDICAL APPLICATIONS.**

Disclaimer

NOTICE: No freedom from infringement of any patent owned by Dow or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, the Customer is responsible for determining whether products and the information in this document are appropriate for the Customer's use and for ensuring that the Customer's workplace and disposal practices are in compliance with applicable laws and other governmental enactments. Dow assumes no obligation or liability for the information in this document. **NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.**

NOTICE: If products are described as "experimental" or "developmental": (1) product specifications may not be fully determined; (2) analysis of hazards and caution in handling and use are required; (3) there is greater potential for Dow to change specifications and/or discontinue production; and (4) although Dow may from time to time provide samples of such products, Dow is not obligated to supply or otherwise commercialize such products for any use or application whatsoever.

Additional Information

North America		Europe/Middle East	+800-3694-6367
U.S. & Canada:	1-800-441-4369		+32-3-450-2240
	1-989-832-1426	Italy:	+800-783-825
Mexico:	+1-800-441-4369		
Latin America		South Africa	+800-99-5078
Argentina:	+54-11-4319-0100		
Brazil:	+55-11-5188-9000		
Colombia:	+57-1-219-6000	Asia Pacific	+800-7776-7776
Mexico:	+52-55-5201-4700		+603-7965-5392

www.dowplastics.com

This document is intended for use within Asia Pacific, North America

Published: 2006-06-09

© 2009 The Dow Chemical Company

