



PRIMACOR™ 5990I

Copolymer

Overview

- Low heat seal temperature, high hot tack
- High gloss, excellent clarity
- Excellent water, grease and oil resistance
- Complies with U.S. FDA 21 CFR 177.1310 (c).

PRIMACOR™ 5990I is an ethylene acrylic acid copolymer with excellent adhesion to metallic, cellulosic, glass and other substrates. In dispersion form, it is a versatile binder for nonwoven fibers, including polypropylene, polyester, glass, nylon and others.

Applications:

- Adhesives
- Laminations
- Foil priming
- Heat sealing
- Nonwoven binding
- Metal/paper coating

Outstanding Properties:

- Dispersible in aqueous amines and alkali
- "Clean" dispersion requires no salts, surfactants or solvents
- Dispersions use existing waterbourne application equipment
- High hot tack
- Low odor

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.955 g/cm ³	0.955 g/cm ³	ASTM D792 ISO 1183
Melt Index			ISO 1133
190°C/2.16 kg	1300 g/10 min	1300 g/10 min	ASTM D1238 ¹
125°C/2.16 kg	65 g/10 min	65 g/10 min	ASTM D1238 ²
Comonomer Content	20.0 %	20.0 %	Dow Method ³
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus - 2% Secant (Compression Molded)	3200 psi	22.1 MPa	ASTM D638 ISO 527-2
Tensile Strength (Break, Compression Molded)	900 psi	6.21 MPa	ASTM D638 ISO 527-2
Tensile Elongation			ASTM D638 ISO 527-2
Break, Compression Molded	350 %	350 %	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Vicat Softening Temperature	104 °F	40.0 °C	ASTM D1525 ISO 306
Melting Temperature (DSC)	167 °F	75.0 °C	Dow Method

Extrusion Notes

Equipment used to process this resin should be constructed of corrosion resistant materials. Dies and adapters are recommended to be stainless steels and/or duplex chrome or nickel plated.

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Melt Index values are correlated from Melt Flow Rate (ASTM D 1238 conditions of 125°C/2.16kg).

² As measured at the time of production.

³ Comonomer content measured by a DOW proprietary method that has equivalent accuracy as compared to ASTM D 4094.

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Additional Information

North America		Europe/Middle East	+800-3694-6367
U.S. & Canada:	1-800-441-4369		+32-3-450-2240
	1-989-832-1426	Italy:	+800-783-825
Mexico:	+1-800-441-4369		
Latin America		South Africa	+800-99-5078
Argentina:	+54-11-4319-0100		
Brazil:	+55-11-5188-9000		
Colombia:	+57-1-219-6000	Asia Pacific	+800-7776-7776
Mexico:	+52-55-5201-4700		+603-7965-5392

www.dowplastics.com

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Published: 2000-09-06

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