

ELITE[™] 5960G Enhanced Polyethylene Resin

Overview

Main Characteristics: • HDPE with excellent moisture barrier

· Processes with low back pressure and excellent bubble stability

Slip Additive: None Antiblock Additive: 3000ppm

Complies with:

• U.S. FDA 21 CFR 177.1520 (c) 2.2

• Europe EU-Directive 2002/72/EC Consult the regulations for complete details.

Film Thickness - Tested 2.00 mil 50.8 μm Film Puncture Resistance Dow Method 2.00 mil (50.8 μm) 21.7 ft·lb/in³ 1.80 J/cm³ Secant Modulus ASTM D882 2% Secant, MD: 2.00 mil (50.8 μm) 112000 psi 775 MPa 2% Secant, TD: 2.00 mil (50.8 μm) 133000 psi 914 MPa Tensile Strength ASTM D882 MD: Yield, 2.00 mil (50.8 μm) 4210 psi 29.0 MPa TD: Yield, 2.00 mil (50.8 μm) 4430 psi 30.6 MPa MD: Break, 2.00 mil (50.8 μm) 6110 psi 42.1 MPa TD: Break, 2.00 mil (50.8 μm) 4460 psi 30.7 MPa Tensile Elongation ASTM D882 MD: Break, 2.00 mil (50.8 μm) 650 % 650 % TD: Break, 2.00 mil (50.8 μm) 10 % 10 % Dart Drop Impact (2.00 mil (50.8 μm)) 73 g 73 g ASTM D1709/ Elmendorf Tear Strength ASTM D1709/ ASTM D1922 MD: 2.00 mil (50.8 μm) 31 g 31 g TD: 2.00 mil (50.8 μm) 31 g 720 g 720 g 720 g 720 g Test Method <th>Physical</th> <th>Nominal Value (English)</th> <th>Nominal Value (SI)</th> <th>Test Method</th>	Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
FilmsNominal Value (English)Nominal Value (SI)Test MethodFilm Thickness - Tested2.00 mil50.8 µmDow Method2.00 mil (50.8 µm)21.7 ft·lb/in³1.80 J/cm³ASTM D8822% Secant, ModulusASTM D882ASTM D8822% Secant, TD: 2.00 mil (50.8 µm)112000 psi775 MPa2% Secant, TD: 2.00 mil (50.8 µm)133000 psi914 MPaTensile StrengthASTM D882MD: Yield, 2.00 mil (50.8 µm)4210 psi29.0 MPaTD: Yield, 2.00 mil (50.8 µm)6110 psi30.6 MPaMD: Break, 2.00 mil (50.8 µm)6110 psi42.1 MPaTD: Break, 2.00 mil (50.8 µm)650 %650 %TD: Break, 2.00 mil (50.8 µm)10 %10 %D: Break, 2.00 mil (50.8 µm)10 %10 %Di: Break, 2.00 mil (50.8 µm)10 %10 %Di: Break, 2.00 mil (50.8 µm)31 g31 gTD: Break, 2.00 mil (50.8 µm)720 g720 gTD: Break, 2.00 mil (50.8 µm)720 g720 gTD: Break, 2.00 mil (50.8 µm)720 g720 gTD: Colo mil (50.8 µm)31 g31 gTD: 2.00 mil (50.8 µm)720 g720 gTD: 2.00 mil (50.8 µm)720 g720 gTD: 2.00 mil (50.8 µm)268 °F131 °CDow Method131 °CDow MethodMelting Temperature (DSC)268 °F131 °CCorealNominal Value (English)Nominal Value (SI)Test MethodSol °F131 °CMorial Value (SI)Test MethodMoria	Density	0.962 g/cm ³	0.962 g/cm ³	ASTM D792
Film Thickness - Tested 2.00 mil 50.8 μm Film Puncture Resistance Dow Method 2.00 mil (50.8 μm) 21.7 ft·lb/in³ 1.80 J/cm³ Secant Modulus ASTM D882 2% Secant, MD: 2.00 mil (50.8 μm) 112000 psi 775 MPa 2% Secant, TD: 2.00 mil (50.8 μm) 112000 psi 914 MPa Tensile Strength ASTM D882 MD: Yield, 2.00 mil (50.8 μm) 4210 psi 29.0 MPa TD: Yield, 2.00 mil (50.8 μm) 4430 psi 30.6 MPa MD: Break, 2.00 mil (50.8 μm) 6110 psi 42.1 MPa TD: Break, 2.00 mil (50.8 μm) 6100 psi 30.7 MPa Tensile Elongation ASTM D882 MD: Break, 2.00 mil (50.8 μm) 650 % MD: Break, 2.00 mil (50.8 μm) 10 % 10 % ASTM D1709/ Elmendorf Tear Strength ASTM D1709/ ASTM D1709/ ASTM D1709/ Elmendorf Tear Strength ASTM D122 ASTM D1709/ MD: 2.00 mil (50.8 μm) 31 g 31 g TD122.00 mil (50.8 μm) Test Method MD: 2.00 mil (50.8 μm) 720 g 720 g Test Method	Melt Index (190°C/2.16 kg)	0.85 g/10 min	0.85 g/10 min	ASTM D1238
Film Puncture Resistance Dow Method 2.00 mil (50.8 μm) 21.7 ft·lb/in³ 1.80 J/cm³ Secant Modulus ASTM D882 2% Secant, MD: 2.00 mil (50.8 μm) 112000 psi 775 MPa 2% Secant, TD: 2.00 mil (50.8 μm) 133000 psi 914 MPa Tensile Strength ASTM D882 MD: Yield, 2.00 mil (50.8 μm) 4210 psi 29.0 MPa TD: Yield, 2.00 mil (50.8 μm) 4430 psi 30.6 MPa MD: Break, 2.00 mil (50.8 μm) 6110 psi 42.1 MPa TD: Break, 2.00 mil (50.8 μm) 650 % 650 % TD: Break, 2.00 mil (50.8 μm) 650 % 650 % TD: Break, 2.00 mil (50.8 μm) 650 % 650 % TD: Break, 2.00 mil (50.8 μm) 10 % 10 % Dart Drop Impact (2.00 mil (50.8 μm)) 73 g 73 g ASTM D1709/ Elmendorf Tear Strength ASTM D1922 ASTM D1922 MD: 2.00 mil (50.8 μm) 31 g 1 g TD: 2.00 mil (50.8 μm) 31 g 31 g 72 g 720 g 720 g MD: 2.00 mil (50.8 μm) 720 g 720 g 720 g	Films	Nominal Value (English)	Nominal Value (SI)	Test Method
2.00 mil (50.8 µm) 21.7 ft·lb/in³ 1.80 J/cm³ Secant Modulus ASTM D882 2% Secant, MD: 2.00 mil (50.8 µm) 112000 psi 775 MPa 2% Secant, TD: 2.00 mil (50.8 µm) 133000 psi 914 MPa Tensile Strength ASTM D882 MD: Yield, 2.00 mil (50.8 µm) 4210 psi 29.0 MPa TD: Yield, 2.00 mil (50.8 µm) 4430 psi 30.6 MPa MD: Break, 2.00 mil (50.8 µm) 6110 psi 42.1 MPa TD: Break, 2.00 mil (50.8 µm) 6100 psi 30.7 MPa Tensile Elongation ASTM D882 MD: Break, 2.00 mil (50.8 µm) 650 % 650 % TD: Break, 2.00 mil (50.8 µm) 650 % 650 % TD: Break, 2.00 mil (50.8 µm) 10 % 10 % Dart Drop Impact (2.00 mil (50.8 µm)) 73 g 73 g Dart Drop Impact (2.00 mil (50.8 µm)) 31 g 31 g TD: 2.00 mil (50.8 µm) 31 g 31 g TD: 2.00 mil (50.8 µm) 720 g 720 g MD: 2.00 mil (50.8 µm) 720 g 720 g TD: 2.00 mil (50.8 µm) 720 g Test	Film Thickness - Tested	2.00 mil	50.8 μm	
Secant Modulus ASTM D882 2% Secant, MD: 2.00 mil (50.8 µm) 112000 psi 775 MPa 2% Secant, TD: 2.00 mil (50.8 µm) 133000 psi 914 MPa Tensile Strength ASTM D882 MD: Yield, 2.00 mil (50.8 µm) 4210 psi 29.0 MPa TD: Yield, 2.00 mil (50.8 µm) 4430 psi 30.6 MPa MD: Break, 2.00 mil (50.8 µm) 6110 psi 42.1 MPa TD: Break, 2.00 mil (50.8 µm) 6110 psi 30.7 MPa Tensile Elongation ASTM D882 MD: Break, 2.00 mil (50.8 µm) 650 % 650 % TD: Break, 2.00 mil (50.8 µm) 650 % 650 % TD: Break, 2.00 mil (50.8 µm) 10 % 10 % Dart Drop Impact (2.00 mil (50.8 µm)) 73 g 73 g Dart Drop Impact (2.00 mil (50.8 µm)) 73 g 73 g MD: 2.00 mil (50.8 µm) 31 g 710 % MD: 2.00 mil (50.8 µm) 720 g 720 g MD: 2.00 mil (50.8 µm) 720 g 720 g TD: 2.00 mil (50.8 µm) 720 g 720 g Thermal Nominal Value (English) Nominal Va	Film Puncture Resistance			Dow Method
2% Secant, MD: 2.00 mil (50.8 μm) 112000 psi 775 MPa 2% Secant, TD: 2.00 mil (50.8 μm) 133000 psi 914 MPa Tensile Strength ASTM D882 MD: Yield, 2.00 mil (50.8 μm) 4210 psi 29.0 MPa TD: Yield, 2.00 mil (50.8 μm) 4430 psi 30.6 MPa MD: Break, 2.00 mil (50.8 μm) 6110 psi 42.1 MPa TD: Break, 2.00 mil (50.8 μm) 6100 psi 30.7 MPa TD: Break, 2.00 mil (50.8 μm) 650 % 650 % TD: Break, 2.00 mil (50.8 μm) 650 % 650 % TD: Break, 2.00 mil (50.8 μm) 73 g 73 g ASTM D882 MD: Break, 2.00 mil (50.8 μm) 73 g ASTM D882 MD* TD: Break, 2.00 mil (50.8 μm) 73 g ASTM D1709/ ASTM D1709/ Dart Drop Impact (2.00 mil (50.8 μm)) 73 g 73 g ASTM D1709/ Elmendorf Tear Strength ASTM D1709/ ASTM D1709/ ASTM D1709/ MD: 2.00 mil (50.8 μm) 31 g 71 g 720 g 720 g TD: 2.00 mil (50.8 μm) 720 g 720 g 720 g 720 g 720 g<	2.00 mil (50.8 μm)	21.7 ft·lb/in ³	1.80 J/cm ³	
2% Secant, TD: 2.00 mil (50.8 μm) 133000 psi 914 MPa Tensile Strength ASTM D882 MD: Yield, 2.00 mil (50.8 μm) 4210 psi 29.0 MPa TD: Yield, 2.00 mil (50.8 μm) 4430 psi 30.6 MPa MD: Break, 2.00 mil (50.8 μm) 6110 psi 42.1 MPa TD: Break, 2.00 mil (50.8 μm) 6110 psi 42.1 MPa TD: Break, 2.00 mil (50.8 μm) 650 % 650 % Tensile Elongation ASTM D882 MD: Break, 2.00 mil (50.8 μm) 650 % 650 % TD: Break, 2.00 mil (50.8 μm) 73 g 73 g ASTM D882 MD: Break, 2.00 mil (50.8 μm) 73 g 73 g ASTM D1709/ Elmendorf Tear Strength ASTM D1709/ ASTM D1922 MD: 2.00 mil (50.8 μm) 720 g 720 g 720 g TD: 2.00 mil (50.8 μm) 720 g 720 g Test Method Melting Temperature (DSC) 268 °F 131 °C Dow Method Optical Nominal Value (English) Nominal Value (SI) Test Method Gloss (20°, 2.00 mil (50.8 μm)) 2 2 ASTM D2457<	Secant Modulus			ASTM D882
Tensile Strength ASTM D882 MD: Yield, 2.00 mil (50.8 μm) 4210 psi 29.0 MPa TD: Yield, 2.00 mil (50.8 μm) 4430 psi 30.6 MPa MD: Break, 2.00 mil (50.8 μm) 6110 psi 42.1 MPa TD: Break, 2.00 mil (50.8 μm) 6110 psi 42.1 MPa TD: Break, 2.00 mil (50.8 μm) 650 % 650 % TD: Break, 2.00 mil (50.8 μm) 650 % 650 % TD: Break, 2.00 mil (50.8 μm) 650 % 650 % D: Break, 2.00 mil (50.8 μm) 73 g 73 g ASTM D882 MD: Break, 2.00 mil (50.8 μm) 10 % 10 % 10 % Dart Drop Impact (2.00 mil (50.8 μm)) 73 g 73 g ASTM D1709/ Elmendorf Tear Strength ASTM D1922 MD: 2.00 mil (50.8 μm) 31 g 31 g MD: 2.00 mil (50.8 μm) 720 g 720 g 720 g 720 g Thermal Nominal Value (English) Nominal Value (SI) Test Method Melting Temperature (DSC) 268 °F 131 °C Dow Method Optical Nominal Value (English) Nominal Value (SI) Test M	2% Secant, MD: 2.00 mil (50.8 µm)	112000 psi	775 MPa	
MD: Yield, 2.00 mil (50.8 µm) 4210 psi 29.0 MPa TD: Yield, 2.00 mil (50.8 µm) 4430 psi 30.6 MPa MD: Break, 2.00 mil (50.8 µm) 6110 psi 42.1 MPa TD: Break, 2.00 mil (50.8 µm) 64460 psi 30.7 MPa Tensile Elongation ASTM D882 MD: Break, 2.00 mil (50.8 µm) 650 % 650 % TD: Break, 2.00 mil (50.8 µm) 650 % 650 % TD: Break, 2.00 mil (50.8 µm) 10 % 10 % Dart Drop Impact (2.00 mil (50.8 µm)) 73 g 73 g ASTM D17094 Elmendorf Tear Strength ASTM D17024 ASTM D1922 MD: 2.00 mil (50.8 µm) 31 g 31 g MD: 2.00 mil (50.8 µm) 31 g 720 g	2% Secant, TD: 2.00 mil (50.8 μm)	133000 psi	914 MPa	
TD: Yield, 2.00 mil (50.8 µm) 4430 psi 30.6 MPa MD: Break, 2.00 mil (50.8 µm) 6110 psi 42.1 MPa TD: Break, 2.00 mil (50.8 µm) 4460 psi 30.7 MPa Tensile Elongation ASTM D882 MD: Break, 2.00 mil (50.8 µm) 650 % 650 % TD: Break, 2.00 mil (50.8 µm) 650 % 650 % TD: Break, 2.00 mil (50.8 µm) 10 % 10 % Dart Drop Impact (2.00 mil (50.8 µm)) 73 g 73 g ASTM D17094 Elmendorf Tear Strength ASTM D17024 ASTM D1922 MD: 2.00 mil (50.8 µm) 31 g 31 g 720 g 720 g TD: 2.00 mil (50.8 µm) 720 g	Tensile Strength			ASTM D882
MD: Break, 2.00 mil (50.8 µm) 6110 psi 42.1 MPa TD: Break, 2.00 mil (50.8 µm) 4460 psi 30.7 MPa Tensile Elongation ASTM D882 MD: Break, 2.00 mil (50.8 µm) 650 % 650 % TD: Break, 2.00 mil (50.8 µm) 650 % 10 % Dart Drop Impact (2.00 mil (50.8 µm)) 73 g 73 g ASTM D1709/ Elmendorf Tear Strength ASTM D1922 ASTM D1922 MD: 2.00 mil (50.8 µm) 31 g 31 g 31 g TD: 2.00 mil (50.8 µm) 720 g 720 g 720 g Thermal Nominal Value (English) Nominal Value (SI) Test Method Metting Temperature (DSC) 268 °F 131 °C Dow Method Optical Nominal Value (English) Nominal Value (SI) Test Method Gloss (20°, 2.00 mil (50.8 µm)) 2 2 ASTM D2457	MD: Yield, 2.00 mil (50.8 µm)	4210 psi	29.0 MPa	
TD: Break, 2.00 mil (50.8 µm) 4460 psi 30.7 MPa Tensile Elongation ASTM D882 MD: Break, 2.00 mil (50.8 µm) 650 % TD: Break, 2.00 mil (50.8 µm) 650 % Dart Drop Impact (2.00 mil (50.8 µm)) 73 g ASTM D1709/ Elmendorf Tear Strength ASTM D1709/ MD: 2.00 mil (50.8 µm) 31 g TD: 2.00 mil (50.8 µm) 720 g Thermal Nominal Value (English) Melting Temperature (DSC) 268 °F 131 °C Dow Method Optical Nominal Value (English) Nominal Value (English) Nominal Value (SI) Gloss (20°, 2.00 mil (50.8 µm)) 2 2	TD: Yield, 2.00 mil (50.8 μm)	4430 psi	30.6 MPa	
Tensile Elongation ASTM D882 MD: Break, 2.00 mil (50.8 μm) 650 % 650 % TD: Break, 2.00 mil (50.8 μm) 10 % 10 % Dart Drop Impact (2.00 mil (50.8 μm)) 73 g 73 g ASTM D1709/ Elmendorf Tear Strength ASTM D1709/ ASTM D1709/ ASTM D1709/ MD: 2.00 mil (50.8 μm) 31 g 31 g 31 g TD: 2.00 mil (50.8 μm) 720 g 720 g 720 g Thermal Nominal Value (English) Nominal Value (SI) Test Method Melting Temperature (DSC) 268 °F 131 °C Dow Method Optical Nominal Value (English) Nominal Value (SI) Test Method Gloss (20°, 2.00 mil (50.8 μm)) 2 2 ASTM D2457	MD: Break, 2.00 mil (50.8 µm)	6110 psi	42.1 MPa	
MD: Break, 2.00 mil (50.8 µm) 650 % 650 % TD: Break, 2.00 mil (50.8 µm) 10 % 10 % Dart Drop Impact (2.00 mil (50.8 µm)) 73 g 73 g ASTM D17094 Elmendorf Tear Strength ASTM D1922 ASTM D1922 MD: 2.00 mil (50.8 µm) 31 g 31 g TD: 2.00 mil (50.8 µm) 720 g 720 g TD: 2.00 mil (50.8 µm) 720 g 720 g Thermal Nominal Value (English) Nominal Value (SI) Melting Temperature (DSC) 268 °F 131 °C Dow Method Optical Nominal Value (English) Nominal Value (SI) Test Method Gloss (20°, 2.00 mil (50.8 µm)) 2 2 ASTM D2457	TD: Break, 2.00 mil (50.8 μm)	4460 psi	30.7 MPa	
TD: Break, 2.00 mil (50.8 µm) 10 % 10 % Dart Drop Impact (2.00 mil (50.8 µm)) 73 g 73 g ASTM D1709/ Elmendorf Tear Strength ASTM D1922 ASTM D1922 MD: 2.00 mil (50.8 µm) 31 g 31 g 31 g TD: 2.00 mil (50.8 µm) 720 g 720 g 720 g Thermal Nominal Value (English) Nominal Value (SI) Test Method Melting Temperature (DSC) 268 °F 131 °C Dow Method Optical Nominal Value (English) Nominal Value (SI) Test Method Gloss (20°, 2.00 mil (50.8 µm)) 2 2 ASTM D2457	Tensile Elongation			ASTM D882
Dart Drop Impact (2.00 mil (50.8 μm)) 73 g 73 g ASTM D1709/ Elmendorf Tear Strength ASTM D1922 ASTM D1922 MD: 2.00 mil (50.8 μm) 31 g 31 g 31 g TD: 2.00 mil (50.8 μm) 720 g 720 g 720 g Thermal Nominal Value (English) Nominal Value (SI) Test Method Melting Temperature (DSC) 268 °F 131 °C Dow Method Optical Nominal Value (English) Nominal Value (SI) Test Method Gloss (20°, 2.00 mil (50.8 μm)) 2 2 ASTM D2457	MD: Break, 2.00 mil (50.8 μm)	650 %	650 %	
Elmendorf Tear Strength ASTM D1922 MD: 2.00 mil (50.8 µm) 31 g 31 g TD: 2.00 mil (50.8 µm) 720 g 720 g Thermal Nominal Value (English) Nominal Value (SI) Test Method Melting Temperature (DSC) 268 °F 131 °C Dow Method Optical Nominal Value (English) Nominal Value (SI) Test Method Gloss (20°, 2.00 mil (50.8 µm)) 2 2 ASTM D2457	TD: Break, 2.00 mil (50.8 μm)	10 %	10 %	
MD: 2.00 mil (50.8 μm) 31 g 720 g 72	Dart Drop Impact (2.00 mil (50.8 µm))	73 g	73 g	ASTM D1709A
TD: 2.00 mil (50.8 µm) 720 g 720 g Thermal Nominal Value (English) Nominal Value (SI) Test Method Melting Temperature (DSC) 268 °F 131 °C Dow Method Optical Nominal Value (English) Nominal Value (SI) Test Method Gloss (20°, 2.00 mil (50.8 µm)) 2 2 ASTM D2457	Elmendorf Tear Strength			ASTM D1922 1
ThermalNominal Value (English)Nominal Value (SI)Test MethodMelting Temperature (DSC)268 °F131 °CDow MethodOpticalNominal Value (English)Nominal Value (SI)Test MethodGloss (20°, 2.00 mil (50.8 µm))22ASTM D2457	MD: 2.00 mil (50.8 µm)	31 g	31 g	
Melting Temperature (DSC)268 °F131 °CDow MethodOpticalNominal Value (English)Nominal Value (SI)Test MethodGloss (20°, 2.00 mil (50.8 μm))22ASTM D2457	TD: 2.00 mil (50.8 μm)	720 g	720 g	
OpticalNominal Value (English)Nominal Value (SI)Test MethodGloss (20°, 2.00 mil (50.8 μm))22ASTM D2457	Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Gloss (20°, 2.00 mil (50.8 μm)) 2 2 ASTM D2457	Melting Temperature (DSC)	268 °F	131 °C	Dow Method
	Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Haze (2.00 mil (50.8 μm)) 49 % 49 % ASTM D1003	Gloss (20°, 2.00 mil (50.8 μm))	2	2	ASTM D2457
	Haze (2.00 mil (50.8 µm))	49 %	49 %	ASTM D1003

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Method B

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